Figure 6.9: How Does Your Production Line Rate? Form

Total number produced:
Total number of defective assemblies:
Net assemblies (total number produced minus total number of defective parts):
Production time: _____ minutes Converted to seconds: _____ seconds
Production rate (net parts divided by production time): _____ parts/second
What else do you think it is important to note?
Identify at least two possible process improvements. These are things that will result in fewer mistakes (higher quality) or eliminate bottlenecks (more efficient). *Process improvement one:* *Process improvement two:*
Other process improvements: